



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D3016-9
Job Sheet 170500



Part No: D3016-9

Job Qty: 16 ea

Part Name: Saddle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 2/2/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV A IPP REV:A 16.08.31 NEW PROCESS DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		2/1/18	0.00	0.00	Start Up Machining-4		J.C.-L.
110	Cold Saw	16 pcs		2/1/18	0.00	0.60	Cold Saw		J.C.-L.
120	Mill Conv	16 pcs		2/2/18	0.00	2.20	Mill Conv 1		J.C.-L.
140	QC	16 pcs		2/2/18	0.00	0.00	QC8		J.C.-L.
150	Packaging	16 pcs		2/2/18	0.00	0.00	Packaging3-1		J.C.-L.
160	QC21-SA	16 Ea		2/2/18	0.00	0.00	QC21		J.C.-L.

Part Op 110 - CUT LENGHT. ONE LENGHT MAKES TWO PART.
Descriptions: 120 - USE TOOLING DT10267

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M4130NT1.000W.120	5	29	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Saddle	6.650Inches $\pm$ 0.030	6.680 6.620		
2	Saddle	0.470Inches $\pm$ 0.030	0.500 0.440		

Plex 1/16/18 4:12 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS			
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Date : _____	Step #: _____	QTY Effective : _____			MRB (QSI042) Approval
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					Approval Verification

Root Cause			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	
Design ☐	Operator ☐	Bending ☐	
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	
Equip/Tooling ☐	Supplier ☐	Cracks ☐	
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	
Material ☐	Use for Testing ☐	Cuffs ☐	
Internal Transport ☐	Poor Information ☐	Crushing ☐	
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐	OTHER : ☐	

Job No: 170500
Start up Operation 02/01/18

Change No: _____
Operation: _____
Revision: _____
PART NO: D3016-9
Original Serial #: S037959



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